

## NUISANCE FACTORS [DEVORE 11.1]

**NUISANCE FACTORS (DEF’N):** An uninteresting factor that may affect the response is a **nuisance factor**.

**NUISANCE FACTORS (TYPES):** The three types of nuisance factors are dealt with via different techniques<sup>‡</sup>:

NUISANCE FACTOR TYPE:	MITIGATION:	COVERED IN THIS COURSE?
Unknown & Uncontrollable	Randomization & Double-Blinding	Randomization: Yes Double-Blinding: No
Known & Uncontrollable	Analysis of Covariance (ANCOVA)	No
<b>Known &amp; Controllable</b>	<b>Randomized Blocking</b>	<b>Yes</b>

**NUISANCE FACTORS (EXAMPLES):** Alas, undesirable factors may affect an experiment<sup>‡</sup>:

NUISANCE FACTOR TYPE:	EXAMPLES:
Unknown & Uncontrollable	Bias of Designer(s) of Exp. Bias of Administrator(s) of Exp. Bias of Human Subject(s) in Exp.
Known & Uncontrollable	Outside Weather (temp, humidity, wind, ...) Ambient Temp. in Large Warehouse Life Experience of Human Subjects
<b>Known &amp; Controllable</b>	<b>Origin/Purity of Raw Material Batches</b> <b>Ambient Temp. in Small Room</b> <b>Accuracy/Precision of Workers</b> <b>Accuracy/Precision of Machines</b> <b>Time of Day when Exp. is Conducted</b> <b>Manufacturer of Comparable Tools</b> <b>Age Group of Human Subjects</b>

“Block what you can, randomize what you cannot.” – G.E.P. Box, 1978

<sup>‡</sup>D.C. Montgomery, *Design & Analysis of Experiments*, 7<sup>th</sup> Ed, Wiley, 2009. (§4.1)

# 2-FACTOR RANDOMIZED COMPLETE BLOCK ANOVA (2F rcbANOVA)

## [DEVORE 11.1]

• **2F rcbANOVA (RANDOMIZED COMPLETE BLOCK DESIGN):** As an example:

- Collect 6 relevant experimental units (EU's):  $EU_1, EU_2, EU_3, EU_4, EU_5, EU_6$
- Determine EUs' nuisance levels (which is in parentheses):  $EU_{1(3)}, EU_{2(1)}, EU_{3(1)}, EU_{4(2)}, EU_{5(3)}, EU_{6(2)}$
- Produce a random shuffle sequence for each nuisance level: Lvl 1: (3; 2), Lvl 2: (4; 6), Lvl 3: (5; 1)
- Use random shuffle sequence to assign the EU's into the 6 groups.
- Measure each EU appropriately. (note the change in notation)

<b>BLOCK B:</b> →	Lvl 1	Lvl 2	Lvl 3
<b>FACTOR A:</b> ↓			
Level 1	$EU_{3(1)}$	$EU_{4(2)}$	$EU_{5(3)}$
Level 2	$EU_{2(1)}$	$EU_{6(2)}$	$EU_{1(3)}$

 $\xrightarrow{MEASURE}$ 

<b>B:</b> →	Lvl 1	Lvl 2	Lvl 3
<b>A:</b> ↓	$(x_{\bullet 1})$	$(x_{\bullet 2})$	$(x_{\bullet 3})$
Level 1 $(x_{1\bullet})$	$x_{11}$	$x_{12}$	$x_{13}$
Level 2 $(x_{2\bullet})$	$x_{21}$	$x_{22}$	$x_{23}$

• **2F rcbANOVA (FIXED EFFECTS MODEL ASSUMPTIONS):**

- \* (**1 Desired Factor**) The sole factor of interest has  $I$  levels.
- \* (**1 Nuisance Factor**) The sole nuisance factor has  $J$  levels.
- \* (**All Factor Levels are Considered**) AKA Fixed Effects.
- \* (**1 Measurement per Group**) Each of the  $IJ$  groups has one exp unit.
- \* (**Random Assignment within Blocks**) such that (s.t.)
- \* (**Nuisance Same in Block**) Within block, nearly same nuisance values.
- \* (**Nuisance Differs across Blocks**) Blocks differ by nuisance value.
- \* (**Independence**) All measurements on units are independent.
- \* (**Normality**) All  $IJ$  groups are approximately normally distributed.
- \* (**Equal Variances**) All  $IJ$  groups have approximately same variance.
- \* (**Factor and Block are not Interactive**)

Mnemonic: **1DF 1NF AFLaC 1MpG | RAwB s.t. NSiB NDaB | I.N.EV FaBanI**

• **2F rcbANOVA (SUMS OF SQUARES "PARTITION" VARIATION):**

$$\begin{aligned}
 \underbrace{SS_{total}}_{\text{Total Variation in Experiment}} &= \underbrace{SS_A}_{\text{Variation due to Factor A}} + \underbrace{SS_{[B]}}_{\text{Variation due to Blocks B}} + \underbrace{SS_{res}}_{\text{Unexplained Variation}} \\
 \sum_{ij} (x_{ij} - \hat{\mu})^2 &= \sum_{ij} (\hat{\alpha}_i^A)^2 + \sum_{ij} (\hat{\alpha}_j^{[B]})^2 + \sum_{ij} (x_{ij}^{res})^2 \\
 \underbrace{\nu}_{\text{Total dof's in Experiment}} &= \underbrace{\nu_A}_{\text{Factor A dof's}} + \underbrace{\nu_{[B]}}_{\text{Blocks B dof's}} + \underbrace{\nu_{res}}_{\text{'Within Blocks' dof's}} \\
 \nu = IJ - 1, \quad \nu_A = I - 1, \quad \nu_{[B]} = J - 1, \quad \nu_{res} = (I - 1)(J - 1)
 \end{aligned}$$

• **2F rcbANOVA (EXPECTED MEAN SQUARES):**

$$(i) \mathbb{E}[MS_{res}] = \sigma^2 \qquad (ii) \mathbb{E}[MS_A] = \sigma^2 + \frac{J}{I-1} \sum_i (\alpha_i^A)^2 \qquad (iii) \mathbb{E}[MS_{[B]}] = \sigma^2 + \frac{I}{J-1} \sum_j (\alpha_j^{[B]})^2$$

• **2F rcbANOVA (POINT ESTIMATORS OF  $\sigma^2$ ):**

$$\begin{aligned}
 (i) \text{ Regardless of the truthfulness of } H_0^A, H_0^{[B]} &\implies \mathbb{E}[MS_{res}] = \sigma^2 \\
 (ii) H_0^A \text{ is true} \implies \mathbb{E}[MS_A] = \sigma^2, \quad H_0^A \text{ is false} &\implies \mathbb{E}[MS_A] > \sigma^2
 \end{aligned}$$

# 2-FACTOR RANDOMIZED COMPLETE BLOCK ANOVA (2F rcbANOVA)

## [DEVORE 11.1]

• **2F rcbANOVA (FIXED EFFECTS LINEAR MODEL):**

2F rcbANOVA Fixed Effects Linear Model	
$(I, J)$	$\equiv$ (# levels of factor A, # levels of blocked nuisance factor B)
$X_{ij}$	$\equiv$ rv for observation at $(i, j)$ -level of (factor A, block B)
$\mu$	$\equiv$ Mean avg response over all levels of (factor A, block B)
$(\alpha_i^A, \alpha_j^{[B]})$	$\equiv$ (Effect of $i^{th}$ -level factor A, Effect of $j^{th}$ -level block B)
$E_{ij}$	$\equiv$ Deviation from $\mu$ due to random error
ASSUMPTIONS: $E_{ij} \stackrel{iid}{\sim}$ Normal $(0, \sigma^2)$	
$X_{ij} = \mu + \alpha_i^A + \alpha_j^{[B]} + E_{ij}$ where $\sum_i \alpha_i^A = \sum_j \alpha_j^{[B]} = 0$	
$H_0^A$ : All $\alpha_i^A = 0$	
$H_A^A$ : Some $\alpha_i^A \neq 0$	

• **2F rcbANOVA (F-TEST PROCEDURE):**

1. Determine df's:  $\nu_A = I - 1$ ,  $\nu_{[B]} = J - 1$ ,  $\nu_{res} = (I - 1)(J - 1)$

2. Compute Group Means (if not provided):  $\bar{x}_{i\bullet} := \frac{1}{J} \sum_j x_{ij}$ ,  $\bar{x}_{\bullet j} := \frac{1}{I} \sum_i x_{ij}$

3. Compute Grand Mean:  $\bar{x}_{\bullet\bullet} := \frac{1}{IJ} \sum_i \sum_j x_{ij}$

4. Compute  $SS_{res} := \sum_{ij} (x_{ij}^{res})^2 = \sum_i \sum_j (x_{ij} - \bar{x}_{i\bullet} - \bar{x}_{\bullet j} + \bar{x}_{\bullet\bullet})^2$

5. Compute  $SS_A := \sum_{ij} (\hat{\alpha}_i^A)^2 = \sum_i \sum_j (\bar{x}_{i\bullet} - \bar{x}_{\bullet\bullet})^2$

6. Compute  $SS_{[B]} := \sum_{ij} (\hat{\alpha}_j^{[B]})^2 = \sum_i \sum_j (\bar{x}_{\bullet j} - \bar{x}_{\bullet\bullet})^2$

(Optional)  $SS_{total} := \sum_{ij} (x_{ij} - \hat{\mu})^2 = \sum_i \sum_j (x_{ij} - \bar{x}_{\bullet\bullet})^2$

7. Compute Mean Squares:  $MS_{res} := \frac{SS_{res}}{\nu_{res}}$ ,  $MS_A := \frac{SS_A}{\nu_A}$ ,  $MS_{[B]} = \frac{SS_{[B]}}{\nu_{[B]}}$

8. Compute Test Statistic Value(s):  $f_A = \frac{MS_A}{MS_{res}}$ ,  $f_{[B]} = \frac{MS_{[B]}}{MS_{res}}$

9. If using software, compute P-value(s):  $\begin{cases} p_A := \mathbb{P}(F > f_A) \approx 1 - \Phi_F(f_A; \nu_A, \nu_{res}) \\ p_{[B]} := \mathbb{P}(F > f_{[B]}) \approx 1 - \Phi_F(f_{[B]}; \nu_{[B]}, \nu_{res}) \end{cases}$

10. Render Decision(s):  $\begin{cases} \text{If } p_A \leq \alpha \text{ or } f_A > f_{\nu_A, \nu_{res}; \alpha}^* \text{ then reject } H_0^A, \text{ else accept } H_0^A. \\ \text{If } p_{[B]} \leq \alpha \text{ or } f_{[B]} > f_{\nu_{[B]}, \nu_{res}; \alpha}^* \text{ then the blocking reduced } MS_{res} \text{ vs. 1F ANOVA.} \end{cases}$

• **2F rcbANOVA (SUMMARY TABLE):**

2-Factor rcbANOVA Table (Significance Level $\alpha$ )						
Variation Source	df	Sum of Squares	Mean Square	F Stat Value	P-value	Decision
Factor A	$\nu_A$	$SS_A$	$MS_A$	$f_A$	$p_A$	Acc/Rej $H_0^A$
Blocks B	$\nu_{[B]}$	$SS_{[B]}$	$MS_{[B]}$	$f_{[B]}$	$p_{[B]}$	*
Error	$\nu_{res}$	$SS_{res}$	$MS_{res}$			
Total	$\nu$	$SS_{total}$				

\*Computing  $SS_{[B]}, MS_{[B]}, f_{[B]}, p_{[B]}$  is optional but recommended as  $p_{[B]} \leq \alpha$  or  $f_{[B]} > f_{\nu_{[B]}, \nu_{res}; \alpha}^*$  implies that the blocking choice results in a significantly smaller  $MS_{res}$  than using 1F bcrANOVA, thus the blocked nuisance factor has a significant effect.

On the other hand, if  $p_{[B]} > \alpha$  or  $f_{[B]} < f_{\nu_{[B]}, \nu_{res}; \alpha}^*$ , then the particular blocking is not beneficial.

The remedy is to block on a (hopefully) more relevant nuisance factor.

• 2F rcbANOVA (EFFECT SIZE MEASURES & THEIR INTERPRETATIONS):

YEAR	NAME	EFFECT SIZE VALUE:	INTERPRETATION:
1925 <sup>†</sup>	Fisher (Eta-Squared)	$\hat{\eta}_A^2 := \frac{SS_A}{SS_A + SS_{[B]} + SS_{res}} = 0.38$	38% of the variation in the reponse is due to Factor A
		$\hat{\eta}_{[B]}^2 := \frac{SS_{[B]}}{SS_A + SS_{[B]} + SS_{res}} = 0.02$	2% of the variation in the reponse is due to Block B
		$\hat{\eta}_{res}^2 := \frac{SS_{res}}{SS_A + SS_{[B]} + SS_{res}} = 0.60$	60% of the variation in the reponse is unexplained with experiment
1965 <sup>‡</sup>	Cohen (Partial $\eta^2$ )	$\hat{\eta}_{(A)}^2 := \frac{SS_A}{SS_A + SS_{res}} = 0.43$	43% of the variation possibly due to Factor A is actually due to Factor A
		$\hat{\eta}_{([B])}^2 := \frac{SS_{[B]}}{SS_{[B]} + SS_{res}} = 0.72$	72% of the variation possibly due to Block B is actually due to Block B

$$\hat{\eta}_A^2 + \hat{\eta}_{[B]}^2 + \hat{\eta}_{res}^2 = 1 \quad \text{but} \quad \hat{\eta}_{(A)}^2 + \hat{\eta}_{([B])}^2 > 1$$

<sup>†</sup>R.A. Fisher, *Statistical Methods for Research Workers*, 1925.

<sup>‡</sup>B.B. Wolman (Ed.), *Handbook of Clinical Psychology*, 1965. (§5 by J. Cohen)

• 2F rcbANOVA (MORE EFFECT SIZE MEASURES):

YEAR	NAME	MEASURE
1963 <sup>♠</sup>	Hays (Omega-Squared)	$\hat{\omega}_A^2 := \frac{SS_A - \nu_A MS_{res}}{SS_{total} + MS_{res}} = \frac{\nu_A f_A - \nu_A}{\nu_A f_A + \nu_{[B]} f_{[B]} + n}$
		$\hat{\omega}_{[B]}^2 := \frac{SS_{[B]} - \nu_{[B]} MS_{res}}{SS_{total} + MS_{res}} = \frac{\nu_{[B]} f_{[B]} - \nu_{[B]}}{\nu_A f_A + \nu_{[B]} f_{[B]} + n}$
1979 <sup>♣</sup>	Keren-Lewis (Partial $\omega^2$ )	$\hat{\omega}_{(A)}^2 := \frac{SS_A - \nu_A MS_{res}}{SS_A + (n - \nu_A) MS_{res}} = \frac{\nu_A (f_A - 1)}{\nu_A (f_A - 1) + n}$
		$\hat{\omega}_{([B])}^2 := \frac{SS_{[B]} - \nu_{[B]} MS_{res}}{SS_{[B]} + (n - \nu_{[B]}) MS_{res}} = \frac{\nu_{[B]} (f_{[B]} - 1)}{\nu_{[B]} (f_{[B]} - 1) + n}$

$$n := IJ = (1 + \nu_A)(1 + \nu_{[B]})$$

<sup>♠</sup>W.L. Hays, *Statistics for Psychologists*, 1963.

<sup>♣</sup>G. Keren, C. Lewis, "Partial Omega Squared for ANOVA Designs", *Edu. & Psych. Measurement*, **39** (1979), 119-128.

• 2F rcbANOVA (TUKEY POST-HOC COMPARISONS):

Suppose a 2-Factor rcbANOVA results in the rejection of  $H_0^A$ .

Then, at least two of the pop. means significantly differ, but which ones?

Given a 2-factor experiment with  $I$  levels of factor A and  $J$  levels of blocked nuisance factor B

where 2F rcbANOVA rejects  $H_0^A$  at significance level  $\alpha$ .

Then, to find which levels of factor A significantly differ:

1. Compute the factor A significant difference width:  $[\nu_{res} := (I - 1)(J - 1)]$

$$w_A = q_{I, \nu_{res}; \alpha}^* \cdot \sqrt{MS_{res}/J}$$

2. Sort the  $I$  factor A level means in ascending order:

$$\bar{x}_{(1)\bullet} \leq \bar{x}_{(2)\bullet} \leq \dots \leq \bar{x}_{(I)\bullet}$$

3. For each sorted group mean  $\bar{x}_{(i)\bullet}$ :

- If  $\bar{x}_{(i+1)\bullet} \notin [\bar{x}_{(i)\bullet}, \bar{x}_{(i)\bullet} + w_A]$ , repeat STEP 3 with next sorted mean.
- Else, underline  $\bar{x}_{(i)\bullet}$  and all larger means within a distance of  $w_A$  w/ new line.

**NOTE:** Tukey Post-Hoc Comparisons are used only for factor A, not for block B.

**EX 11.1.1:** The lifetimes of three light bulb brands were blocked by raw material batch and then measured:

BULB LIFETIME (in years)						
BLOCK B: →	Batch 1	Batch 2	Batch 3	Batch 4	Batch 5	TOTAL
FACTOR A: ↓	( $x_{\bullet 1}$ )	( $x_{\bullet 2}$ )	( $x_{\bullet 3}$ )	( $x_{\bullet 4}$ )	( $x_{\bullet 5}$ )	( $\sum_j x_{ij}$ )
Brand 1 ( $x_{1\bullet}$ )	9.22	9.07	8.95	8.98	9.54	<b>45.76</b>
Brand 2 ( $x_{2\bullet}$ )	8.92	8.88	9.10	8.71	8.85	<b>44.46</b>
Brand 3 ( $x_{3\bullet}$ )	9.08	8.99	9.06	8.93	9.02	<b>45.08</b>
<b>TOTAL</b> ( $\sum_i x_{ij}$ )	<b>27.22</b>	<b>26.94</b>	<b>27.11</b>	<b>26.62</b>	<b>27.41</b>	$\sum_i \sum_j x_{ij} =$ <b>135.30</b>

(a) Formulate this experiment as a 2-Factor fixed effects linear model. In this context, what does “fixed effects” assume?

(b) State the appropriate null hypothesis  $H_0^A$  and alternative hypothesis  $H_A^A$ .

(c) Perform a 2-Factor Randomized Complete Block ANOVA (2F rcbANOVA) with ( $\alpha = 0.01$ ) significance level.

Was the chosen blocking effective? To save time and tedium:  $SS_{total} = 0.4946$ ,  $SS_{res} \approx 0.20595$

(d) Compute & interpret the eta-squared and partial eta-squared effect size measures:  $\hat{\eta}_A^2, \hat{\eta}_{[B]}^2; \hat{\eta}_{(A)}^2, \hat{\eta}_{([B])}^2$

**EX 11.1.2:** The counts of M&M's<sup>®</sup> peanut chocolate candies in seven equal-size bags are provided in this table†:

NUMBER OF CHOCOLATE CANDIES OF A GIVEN COLOR IN A GIVEN BAG								
BLOCK B: →	Bag 1	Bag 2	Bag 3	Bag 4	Bag 5	Bag 6	Bag 7	TOTAL
FACTOR A: ↓	( $x_{\bullet 1}$ )	( $x_{\bullet 2}$ )	( $x_{\bullet 3}$ )	( $x_{\bullet 4}$ )	( $x_{\bullet 5}$ )	( $x_{\bullet 6}$ )	( $x_{\bullet 7}$ )	( $\sum_j x_{ij}$ )
Blue ( $x_{1\bullet}$ )	8	7	5	7	6	8	6	<b>47</b>
Red ( $x_{2\bullet}$ )	2	2	5	3	5	4	5	<b>26</b>
Orange ( $x_{3\bullet}$ )	1	0	0	1	1	2	1	<b>6</b>
Green ( $x_{4\bullet}$ )	0	1	0	2	0	3	2	<b>8</b>
Brown ( $x_{5\bullet}$ )	5	6	6	7	5	7	5	<b>41</b>
Yellow ( $x_{6\bullet}$ )	2	1	3	1	2	3	1	<b>13</b>
<b>TOTAL (<math>\sum_i x_{ij}</math>)</b>	<b>18</b>	<b>17</b>	<b>19</b>	<b>21</b>	<b>19</b>	<b>27</b>	<b>20</b>	$\sum_i \sum_j x_{ij} =$ <b>141</b>

†This table is a simplified and modified version of the table (and experiment) found in:

T. Lin, M.S. Sanders, "A Sweet Way to Learn DoE", *Quality Progress*, **39** (2006), 88.

(a) Formulate this experiment as a 2-Factor fixed effects linear model.

(b) State the appropriate null hypothesis  $H_0^A$  and alternative hypothesis  $H_A^A$ .

(c) Perform a 2-Factor Randomized Complete Block ANOVA (2F rcbandOVA) with ( $\alpha = 0.05$ ) significance level.

Was the blocking effective? To save time:  $SS_{total} \approx 257.643$ ,  $SS_A \approx 217.357$ ,  $SS_{[B]} \approx 10.810$ ,  $SS_{res} \approx 29.476$

(d) Compute & interpret the eta-squared and partial eta-squared effect size measures:  $\hat{\eta}_A^2$ ;  $\hat{\eta}_{(A)}^2$

(e) Perform the appropriate Tukey Complete Pairwise Post-Hoc Comparison.