

1F Unbalanced Completely Randomized ANOVA

Engineering Statistics II

Section 10.3

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PART I:

1-Factor Fixed Effects Linear (Statistical) Models:

Definitions, Examples

Least Squares Estimators (LSE's)

Best Linear Unbiased Estimators (BLUE's)

Gauss-Markov Theorem

1-Factor Unbalanced Fixed Effects Linear Models

With many-sample inference, it's convenient to use a **linear model**:

Definition

(1-Factor Unbalanced Fixed Effects Linear Model)

Given a 1-factor unbalanced experiment with $I > 2$ groups, each of size J_i .

Let $X_{ij} \equiv$ random variable for j^{th} measurement in the i^{th} group.

Then, the **unbalanced fixed effects linear model** for the experiment is:

$$X_{ij} = \mu + \alpha_i^A + E_{ij} \quad \text{where} \quad E_{ij} \stackrel{iid}{\sim} \text{Normal}(0, \sigma^2)$$

where:

- $\mu \equiv$ population grand mean of all I population means
- $\alpha_i^A \equiv$ deviation of i^{th} population mean μ_i from μ due to Factor A
- $E_{ij} \equiv$ rv for error/noise applied to j^{th} measurement in i^{th} group

Fixed effects means all relevant levels of factor A are considered in model.

1F Unbalanced Linear Models (Motivating Example)

$$X_{ij} = \mu$$

$$\mu := 3.2$$

$$\mu_1 = 3.2, \mu_2 = 3.2, \mu_3 = 3.2$$

FACTOR A:	MEASUREMENTS:
Level 1 ($x_{1\bullet}$)	$x_{11} = 3.2, x_{12} = 3.2, x_{13} = 3.2,$
Level 2 ($x_{2\bullet}$)	$x_{21} = 3.2, x_{22} = 3.2, x_{23} = 3.2, x_{24} = 3.2$
Level 3 ($x_{3\bullet}$)	$x_{31} = 3.2, x_{32} = 3.2,$

1F Unbalanced Linear Models (Motivating Example)

$$X_{ij} = \mu + \alpha_i^A$$

$$\mu := 3.2$$

$$\alpha_1^A := -5.5, \alpha_2^A := -2.0, \alpha_3^A := 7.5$$

$$\mu_1 = -2.3, \mu_2 = 1.2, \mu_3 = 10.7$$

FACTOR A:	MEASUREMENTS:
Level 1 ($x_{1\bullet}$)	$x_{11} = -2.3, x_{12} = -2.3, x_{13} = -2.3,$
Level 2 ($x_{2\bullet}$)	$x_{21} = 1.2, x_{22} = 1.2, x_{23} = 1.2, x_{24} = 1.2$
Level 3 ($x_{3\bullet}$)	$x_{31} = 10.7, x_{32} = 10.7,$

1F Unbalanced Linear Models (Motivating Example)

$$X_{ij} = \mu + \alpha_i^A + E_{ij}$$

$$\mu := 3.2$$

$$\alpha_1^A := -5.5, \alpha_2^A := -2.0, \alpha_3^A := 7.5$$

$$\mu_1 = -2.3, \mu_2 = 1.2, \mu_3 = 10.7$$

$$E_{ij} \stackrel{iid}{\sim} \text{Normal}(0, \sigma^2 := 3.24)$$

FACTOR A:	MEASUREMENTS:
Level 1 ($x_{1\bullet}$)	$x_{11} = -1.23, \quad x_{12} = -1.17, \quad x_{13} = 0.05,$
Level 2 ($x_{2\bullet}$)	$x_{21} = 0.54, \quad x_{22} = 1.03, \quad x_{23} = 0.62, \quad x_{24} = 1.63$
Level 3 ($x_{3\bullet}$)	$x_{31} = 13.64, \quad x_{32} = 12.30,$

1-Factor Linear Models (Least-Squares Estimators)

Like all population parameters, linear model parameters can be estimated:

Proposition

Given a 1-factor unbalanced linear model: (i^{th} group has J_i measurements)

$$X_{ij} = \mu + \alpha_i^A + E_{ij} \quad \text{where} \quad E_{ij} \stackrel{iid}{\sim} \text{Normal}(0, \sigma^2)$$

Then:

(a) The **least-squares♠♣ estimators (LSE's)** for the model parameters are:

$$\begin{aligned} \hat{\mu} &= \bar{x}_{\bullet\bullet} & \text{where} & & \bar{x}_{\bullet\bullet} &\equiv & \text{Grand sample mean} \\ \hat{\alpha}_i^A &= \bar{x}_{i\bullet} - \bar{x}_{\bullet\bullet} & & & \bar{x}_{i\bullet} &\equiv & \text{Sample mean of } i^{\text{th}} \text{ group} \end{aligned}$$

(b) For these least-squares estimators, it's required that $\sum_i J_i \hat{\alpha}_i^A = 0$.

(c) These least-squares estimators are all unbiased.

PROOF: The general case is left as an ungraded exercise for the reader.

♠ A.M. Legendre, *Nouvelles Méthodes pour la Détermination des Orbites des Comètes*, 1806.

♣ Gauss, *Theoria Motus Corporum Coelestium in Sectionibus Conicis Solem Ambientium*, 1809.

1-Factor Linear Models (Predicted Responses)

With the model parameter estimators in hand, responses can be predicted:

Definition

(Predicted Responses)

Given a 1-factor unbalanced linear model: (i^{th} group has J_i measurements)

$$X_{ij} = \mu + \alpha_i^A + E_{ij} \quad \text{where} \quad E_{ij} \stackrel{iid}{\sim} \text{Normal}(0, \sigma^2)$$

Then the corresponding **predicted responses**, denoted \hat{x}_{ij} , are:

$$\hat{x}_{ij} := \hat{\mu} + \hat{\alpha}_i^A = \bar{x}_{\bullet\bullet} + (\bar{x}_{i\bullet} - \bar{x}_{\bullet\bullet}) = \bar{x}_{i\bullet}$$

SYNONYMS: Predicted values, fitted values

1-Factor Linear Models (Residuals)

With the predicted responses in hand, residuals can be computed:

Definition

(Residuals)

Given a 1-factor unbalanced linear model: (i^{th} group has J_i measurements)

$$X_{ij} = \mu + \alpha_i^A + E_{ij} \quad \text{where} \quad E_{ij} \stackrel{iid}{\sim} \text{Normal}(0, \sigma^2)$$

Then the corresponding predicted responses, denoted \hat{x}_{ij} , are:

$$\hat{x}_{ij} := \hat{\mu} + \hat{\alpha}_i^A = \bar{x}_{\bullet\bullet} + (\bar{x}_{i\bullet} - \bar{x}_{\bullet\bullet}) = \bar{x}_{i\bullet}$$

Moreover, the corresponding **residuals**, denoted x_{ij}^{res} , are:

$$x_{ij}^{\text{res}} := x_{ij} - \hat{x}_{ij} = x_{ij} - \bar{x}_{i\bullet}$$

Linear Models (Best Linear Unbiased Estimators)

Point estimators for a linear model should be ideal ones:

Definition

(Best Linear Unbiased Estimators – BLUE's)

A point estimator $\hat{\theta}$ is called a **best linear unbiased estimator (BLUE)** if:

- It estimates a parameter θ of a linear model.
- It is a linear combination of the data points: $\hat{\theta} := \sum_{k=1}^n c_k x_k$
- It is an unbiased estimator: $\mathbb{E}[\hat{\theta}] = \theta$
- It has minimum variance of all such unbiased estimators.

REMARK: BLUE's are generally easier to construct & prove than UMVUE's.

For a 1-factor linear model: $X_{ij} = \mu + \alpha_i^A + E_{ij}$

$\hat{\mu}, \hat{\alpha}_i^A$ are each linear combinations of data points in the linear model.

A particular example of demonstrating this is done in EX 10.1.1.

1-Factor Linear Models (Gauss-Markov Theorem)

Ideally, point estimators for linear model parameters should be BLUE's:

Theorem

(Gauss¹-Markov² Theorem)

Given a 1-factor unbalanced linear model: (i^{th} group has J_i measurements)

$$X_{ij} = \mu + \alpha_i^A + E_{ij}$$

Moreover, suppose the following conditions are all satisfied:

$$\begin{aligned}\mathbb{E}[E_{ij}] &= 0 && \text{(errors are all centered at zero)} \\ \mathbb{V}[E_{ij}] &= \sigma^2 && \text{(errors all have the same finite variance)} \\ \mathbb{C}[E_{ij}, E_{i'j'}] &= 0 && \text{(errors are uncorrelated when } i \neq i' \text{ or } j \neq j')\end{aligned}$$

Then, the least-squares estimators (LSE's) $\hat{\mu}$, $\hat{\alpha}_i^A$ are all BLUE's.

PROOF: Omitted due to time.

¹C.F. Gauss, "Theoria Combinationis Observationum Erroribus Minimis Obnoxiae", (1823), 1-58.

²A.A. Markov, *Calculus of Probabilities*, 1st Edition, 1900.

PART II:

1-Factor Unbalanced Completely Randomized ANOVA
(1F ucrANOVA)

1-Factor Unbalanced Completely Randomized Design

Fixed Effects Model Assumptions

Fixed Effects Linear Model

Sums of Squares

F-Test Procedure

Expected Mean Squares

Point Estimators of σ^2

Post-Hoc Comparisons

1F ucrANOVA (Motivation)

A 1F ucrANOVA is used if:

- Some experimental units (EU's) in a balanced experiment...
 - (if machines) ...malfunction, lose power, become damaged, are stolen or die.
 - (if plants) ...become ill, are infested with parasites, are stolen or die.
 - (if animals) ...become ill, bite experimenters[†], are stolen or die.
 - (if people) ...move away, do not show up, fail to comply, become ill or die.
- The levels of Factor A naturally differ in size – e.g. classroom rosters[†].
- Some levels of Factor A are prohibitively expensive to carry out[‡]...
 - ...and, hence, have fewer EU's.
- Some levels of Factor A are far more interesting than others[‡]...
 - ...and, hence, have more EU's.

[†]D.C. Howell, *Statistical Methods for Psychology*, 7th Edition, Cengage, 2010. (§15.2)

[‡]D.C. Montgomery, *Design and Analysis of Experiments*, 7th Edition, Wiley, 2009. (§11.7)

1-Factor Unbalanced Completely Randomized Design

An example **unbalanced completely randomized design** entails:

- Collect 9 relevant experimental units (EU's): EU_1, EU_2, \dots, EU_9
- Produce a random shuffle sequence using software:
(4, 7, 9; 5, 3, 6, 2; 1, 8)
- Use random shuffle sequence to assign the EU's into the I levels:

FACTOR A:	MEASUREMENTS:
Level 1	EU_4, EU_7, EU_9
Level 2	EU_5, EU_3, EU_6, EU_2
Level 3	EU_1, EU_8

- Measure each EU appropriately (note the change in notation):

FACTOR A:	MEASUREMENTS:
Level 1 ($x_{1\bullet}$)	x_{11}, x_{12}, x_{13}
Level 2 ($x_{2\bullet}$)	$x_{21}, x_{22}, x_{23}, x_{24}$
Level 3 ($x_{3\bullet}$)	x_{31}, x_{32}

$EU_k \equiv$ (k^{th} experimental unit collected)

$x_{ij} \equiv$ (Measurement of j^{th} experimental unit in i^{th} level)

$x_{i\bullet} \equiv$ (Group of all measurements in i^{th} level)

How to Produce Random Shuffle Sequence

How to produce random shuffle sequence of numbers 1 through N :

LANGUAGE:	MINIMUM CODE:
Matlab	<pre>s=1:N; s(randperm(length(s)))</pre>
Python	<pre>import random random.sample(range(1,N+1),N)</pre>
R	<pre>sample(N)</pre>

Proposition

(1F ucrANOVA Fixed Effects Model Assumptions)

- (**1 Desired Factor**) Factor A has I levels.
 - (**All Factor Levels are Considered**) AKA Fixed Effects.
 - (**Replication in Groups**) Each group has $J_i > 1$ units.
 - (**Distinct Exp. Units**) All $\sum_i J_i$ units are distinct from each other.
-
- (**Random Assignment across Groups**)
-
- (**Independence**) All measurements on units are independent.
 - (**Normality**) All groups are approximately normally distributed.
 - (**Equal Variances**) All groups have approximately same variance.

Mnemonic: **1DF AFLaC RiG DEU | RAaG | I.N.EV**

1F ucrANOVA Fixed Effects Linear Model

Fixed effects means all relevant levels of factor A are considered in model.

1F ucrANOVA Fixed Effects Linear Model

I	\equiv	# groups to compare
J_i	\equiv	# measurements in i^{th} group
X_{ij}	\equiv	rv for j^{th} measurement taken from i^{th} group
μ_i	\equiv	Mean of i^{th} population or true average response from i^{th} group
μ	\equiv	Common population mean or true average overall response
α_i^A	\equiv	Deviation from μ due to i^{th} group
E_{ij}	\equiv	Deviation from μ due to random error

ASSUMPTIONS: $E_{ij} \stackrel{iid}{\sim} \text{Normal}(0, \sigma^2)$

$$X_{ij} = \mu + \alpha_i^A + E_{ij} \quad \text{where} \quad \sum_i J_i \alpha_i^A = 0$$

$$H_0^A : \quad \text{All} \quad \alpha_i^A = 0$$

$$H_A^A : \quad \text{Some} \quad \alpha_i^A \neq 0$$

1F ucrANOVA (Sums of Squares “Partition” Variation)

$$\underbrace{SS_{total}}_{\text{Total Variation in Experiment}} = \underbrace{SS_A}_{\text{Variation due to Factor A}} + \underbrace{SS_{res}}_{\text{Unexplained Variation}}$$

$$\sum_{ij} (x_{ij} - \hat{\mu})^2 = \sum_{ij} (\hat{\alpha}_i^A)^2 + \sum_{ij} (x_{ij}^{res})^2$$

$$\sum_i \sum_{j=1}^{J_i} (x_{ij} - \bar{x}_{\bullet\bullet})^2 = \sum_i \sum_{j=1}^{J_i} (\bar{x}_{i\bullet} - \bar{x}_{\bullet\bullet})^2 + \sum_i \sum_{j=1}^{J_i} (x_{ij} - \bar{x}_{i\bullet})^2$$

$$\underbrace{\nu}_{\text{Total dof's in Experiment}} = \underbrace{\nu_A}_{\text{'Between Groups' dof's}} + \underbrace{\nu_{res}}_{\text{'Within Groups' dof's}}$$

$$\nu = n - 1 \\ (n := \sum_i J_i)$$

$$\nu_A = I - 1$$

$$\nu_{res} = n - I$$

1F ucrANOVA F -Test & Table (Given x_{ij})

- 1 Determine df's: $n := \sum_i J_i$, $\nu_A = I - 1$, $\nu_{res} = n - I$
- 2 Compute Group Means: $\bar{x}_{i\bullet} := \frac{1}{J_i} \sum_{j=1}^{J_i} x_{ij}$
- 3 Compute Grand Mean: $\bar{x}_{\bullet\bullet} := \frac{1}{I} \sum_i \bar{x}_{i\bullet}$
- 4 Compute $SS_{res} := \sum_i \sum_{j=1}^{J_i} (x_{ij}^{res})^2 = \sum_i \sum_{j=1}^{J_i} (x_{ij} - \bar{x}_{i\bullet})^2$ and $MS_{res} := \frac{SS_{res}}{\nu_{res}}$
- 5 Compute $SS_A := \sum_i \sum_{j=1}^{J_i} (\hat{\alpha}_i^A)^2 = \sum_i \sum_{j=1}^{J_i} (\bar{x}_{i\bullet} - \bar{x}_{\bullet\bullet})^2$ and $MS_A := \frac{SS_A}{\nu_A}$
- 6 Compute Test Statistic Value: $f_A = \frac{MS_A}{MS_{res}}$
- 7 Compute P-value: $p_A := \mathbb{P}(F > f_A) \approx 1 - \Phi_F(f_A; \nu_A, \nu_{res})$
- 8 Render Decision:

(by SW)	If	$p_A \leq \alpha$	then reject H_0^A for H_A^A , else accept H_0^A .
(by hand)	If	$f_A \geq f_{\nu_A, \nu_{res}; \alpha}^*$	then reject H_0^A for H_A^A , else accept H_0^A .

1F ucrANOVA F -Test & Table (Given $\bar{x}_{i\bullet}$ & s_i^2)

- 1 Determine df's: $n := \sum_i J_i$, $\nu_A = I - 1$, $\nu_{res} = n - I$
- 2 Compute Grand Mean: $\bar{x}_{\bullet\bullet} := \frac{1}{I} \sum_i \bar{x}_{i\bullet}$
- 3 Compute $SS_{res} := \sum_i \sum_{j=1}^{J_i} (x_{ij}^{res})^2 = \sum_i (J_i - 1) \cdot s_i^2$ and $MS_{res} := \frac{SS_{res}}{\nu_{res}}$
- 4 Compute $SS_A := \sum_i \sum_{j=1}^{J_i} (\hat{\alpha}_i^A)^2 = \sum_i \sum_{j=1}^{J_i} (\bar{x}_{i\bullet} - \bar{x}_{\bullet\bullet})^2$ and $MS_A := \frac{SS_A}{\nu_A}$
- 5 Compute Test Statistic Value: $f_A = \frac{MS_A}{MS_{res}}$
- 6 Compute P-value: $p_A := \mathbb{P}(F > f_A) \approx 1 - \Phi_F(f_A; \nu_A, \nu_{res})$
- 7 Render Decision:
 - (by SW) If $p_A \leq \alpha$ then reject H_0^A for H_A^A , else accept H_0^A .
 - (by hand) If $f_A \geq f_{\nu_A, \nu_{res}; \alpha}^*$ then reject H_0^A for H_A^A , else accept H_0^A .

1F ucrANOVA F -Test & Table (Given $\bar{x}_{i\bullet}$ & $\hat{\sigma}_{\bar{x}_{i\bullet}}$)

- 1 Determine df's: $n := \sum_i J_i$, $\nu_A = I - 1$, $\nu_{res} = n - I$
- 2 Compute Group Variances: $s_i^2 = \sqrt{J_i} \cdot \hat{\sigma}_{\bar{x}_{i\bullet}}$
- 3 Compute Grand Mean: $\bar{x}_{\bullet\bullet} := \frac{1}{I} \sum_i \bar{x}_{i\bullet}$
- 4 Compute $SS_{res} := \sum_i \sum_{j=1}^{J_i} (x_{ij}^{res})^2 = \sum_i (J_i - 1) \cdot s_i^2$ and $MS_{res} := \frac{SS_{res}}{\nu_{res}}$
- 5 Compute $SS_A := \sum_i \sum_{j=1}^{J_i} (\hat{\alpha}_i^A)^2 = \sum_i \sum_{j=1}^{J_i} (\bar{x}_{i\bullet} - \bar{x}_{\bullet\bullet})^2$ and $MS_A := \frac{SS_A}{\nu_A}$
- 6 Compute Test Statistic Value: $f_A = \frac{MS_A}{MS_{res}}$
- 7 Compute P-value: $p_A := \mathbb{P}(F > f_A) \approx 1 - \Phi_F(f_A; \nu_A, \nu_{res})$
- 8 Render Decision:
 - (by SW) If $p_A \leq \alpha$ then reject H_0^A for H_A^A , else accept H_0^A .
 - (by hand) If $f_A \geq f_{\nu_A, \nu_{res}; \alpha}^*$ then reject H_0^A for H_A^A , else accept H_0^A .

1F bcrANOVA F -Test (Summary Table)

1F ucrANOVA Table (Significance Level α)

Variation Source	df	Sum of Squares	Mean Square	F Stat Value	P-value	Decision
Factor A	ν_A	SS_A	MS_A	f_A	p_A	Acc/Rej H_0^A
Unknown	ν_{res}	SS_{res}	MS_{res}			
Total	ν	SS_{total}				

Proposition

Given 1-factor experiment satisfying the 1F ucrANOVA assumptions. Then:

$$(i) \quad \mathbb{E}[MS_{res}] = \sigma^2$$

$$(ii) \quad \mathbb{E}[MS_A] = \sigma^2 + \frac{1}{I-1} \sum_i J_i (\alpha_i^A)^2$$

PROOF: Omitted as it's similar (but a bit more tedious) to 1F bcrANOVA.

Proposition

(Point Estimation of Mean Squares)

Given 1F balanced experiment satisfying 1F ucrANOVA assumptions. Then:

(i) MS_{res} is always an unbiased point estimator of the population variance:

$$H_0 \text{ is indeed true OR } H_0 \text{ is indeed false} \implies \mathbb{E}[MS_{res}] = \sigma^2$$

(ii) If the status quo prevails, MS_A is an unbiased estimator of pop. variance:

$$H_0 \text{ is indeed true} \implies \mathbb{E}[MS_A] = \sigma^2$$

(iii) If the status quo fails, MS_A tends to overestimate population variance:

$$H_0 \text{ is indeed false} \implies \mathbb{E}[MS_A] > \sigma^2$$

PROOF: Omitted as it's similar (but a bit more tedious) to 1F bcrANOVA.

Simultaneous Q -CI's for Mean Differences

Suppose a 1F ucrANOVA results in the rejection of null hypothesis H_0^A .

Then, at least two of the population means significantly differ, but ANOVA does not indicate which means significantly differ.

Therefore, a post-hoc procedure must be used:

Proposition

Given an experiment with I groups each of size J_i ($n := \sum_i J_i$) such that the 1F ucrANOVA assumptions are satisfied.

Then the approximate simultaneous $100(1 - \alpha)\%$ Q -CI's for all mean differences $\mu_i - \mu_j$ are:

$$(\bar{x}_{i\bullet} - \bar{x}_{j\bullet}) \pm q_{I, \nu_{res}; \alpha}^* \cdot \sqrt{MS_{res} \cdot \frac{1}{2} \left(\frac{1}{J_i} + \frac{1}{J_j} \right)} \quad \forall i < j \quad (\nu_{res} := n - I)$$

If Q -CI for $\mu_i - \mu_j$ does not contain zero, then μ_i & μ_j significantly differ.

Unfortunately, computing all the Q -CI's is tedious and wasteful.

Tukey-Kramer Complete Pairwise Post-Hoc Comp.

Fortunately, the following procedure is far more efficient:

Proposition

Given an experiment with I groups each of size J_i ($n := \sum_i J_i$, $\nu_{res} := n - I$) where 1F ucrANOVA rejects H_0^A at level α and the J_i 's only differ slightly. Then, to determine which population means significantly differ:

- 1 Sort the group means in ascending order: $\bar{x}_{(1)\bullet} \leq \bar{x}_{(2)\bullet} \leq \dots \leq \bar{x}_{(I)\bullet}$.
- 2 Find significant difference widths $w_{(ij)} = q_{I, \nu_{res}; \alpha}^* \cdot \sqrt{MS_{res} \cdot \frac{1}{2} \left(\frac{1}{J_{(i)}} + \frac{1}{J_{(j)}} \right)}$
- 3 If $\bar{x}_{(j)\bullet} \in [\bar{x}_{(i)\bullet}, \bar{x}_{(i)\bullet} + w_{(ij)}]$, underline $\bar{x}_{(i)\bullet}$ and $\bar{x}_{(j)\bullet}$ with new line.
- 4 Repeat STEP 1 with all sorted mean pairs $\bar{x}_{(i)\bullet}, \bar{x}_{(j)\bullet}$ such that $i < j$.

Interpretation:

- Group means sharing a common underline implies they are not significantly different from one another.
- Group means not sharing a common underline implies they are significantly different from one another.

PART III:

1-Factor ANOVA Model (Adequacy) Checking

Standardized Residuals

Checking for Outliers

Checking Normality Assumption

Checking Independence Assumption

Checking Equal Variances Assumption

1F ANOVA Model Checking: Standardized Residuals

Definition

(Standardized Residuals)

Given a 1-factor experiment, either balanced or only slightly unbalanced:

$$X_{ij} = \mu + \alpha_i^A + E_{ij}$$

Moreover, suppose 1F bcrANOVA / ucrANOVA was performed accordingly.

Then, the **standardized residuals**[†] are defined to be:

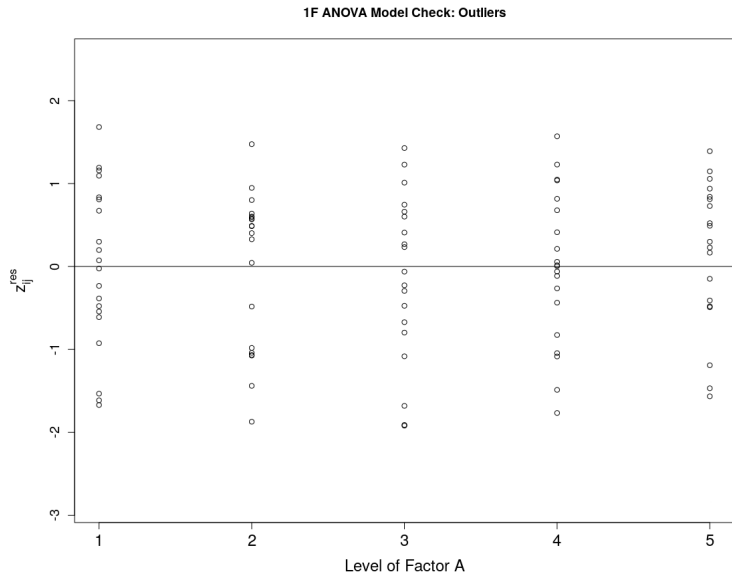
$$z_{ij}^{res} := \frac{x_{ij}^{res}}{\sqrt{SS_{res}/(n-1)}}$$

An alternative definition[‡] that's reasonable but not used here is: $\frac{x_{ij}^{res}}{\sqrt{MS_{res}}}$

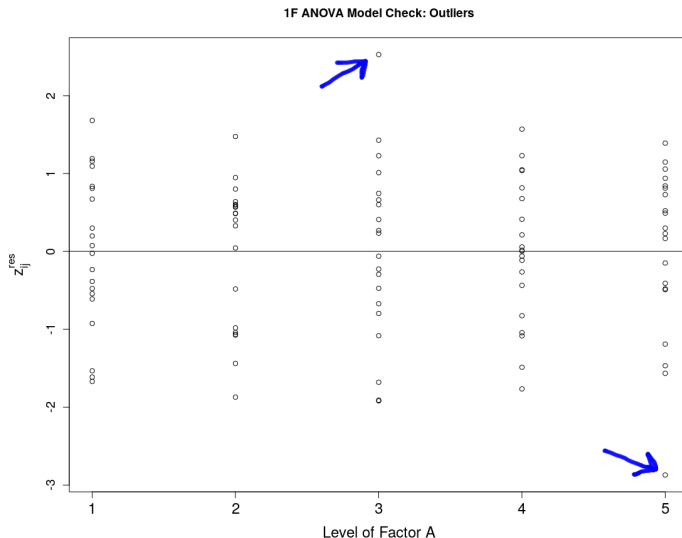
[†]Dean, Voss *et al*, *Design & Analysis of Experiments*, 2nd Ed, 2017. (§5.2.1)

[‡]Montgomery, *Design & Analysis of Experiments*, 7th Ed, Wiley, 2009. (§3.4.1)

ANOVA Model Checking: No Outliers



ANOVA Model Checking: Some (Possible) Outliers



Measurements between two and three std deviations are possibly outliers.
Measurements beyond three standard deviations are definitely outliers.

ANOVA Model Checking: Outlier Mitigation

Q: How to handle outliers when performing 1F ANOVA?

A: For each outlier:

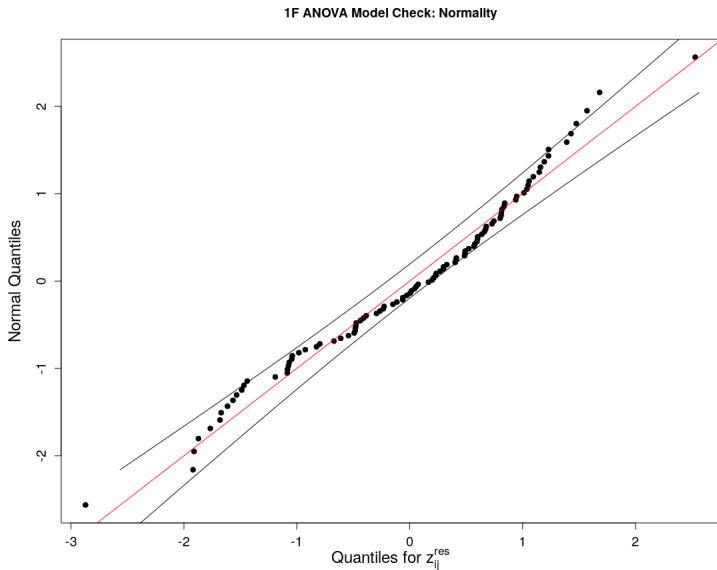
- If outlier was due to measurement/calculation error, correct it^{†‡}.
- Else, outlier may be due to violation(s) of the ANOVA assumptions[†].
- Else, the 1-factor linear model may be insufficient[†]:
 - Consider building a 2-Factor ANOVA model... (covered in Ch11)
 - ...or an Analysis of Covariance (ANCOVA) model (beyond scope of course)

“We should be careful not to reject or discard an outlying observation unless we have reasonably non-statistical grounds for doing so. At worst, you may end up with two analyses; one with the outlier and one without.”[‡]

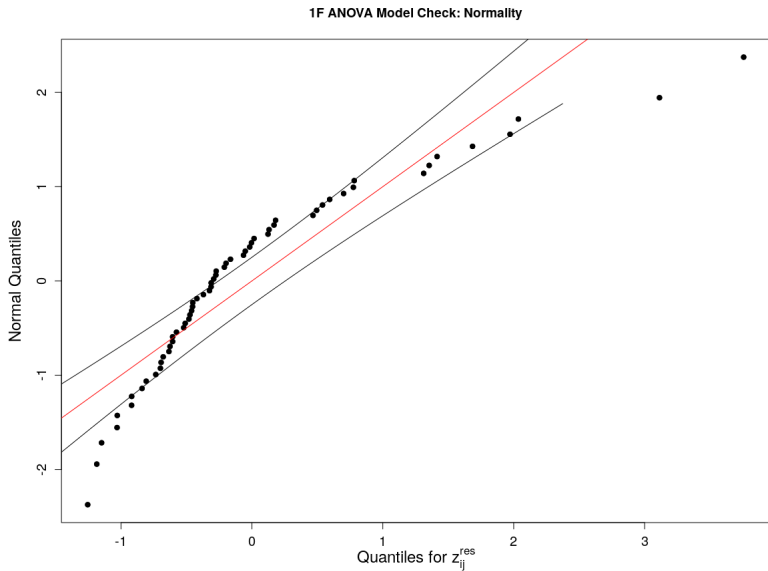
[†]Dean, Voss *et al*, *Design & Analysis of Experiments*, 2nd Ed, 2017. (§5.4)

[‡]Montgomery, *Design & Analysis of Experiments*, 7th Ed, Wiley, 2009. (§3.4.1)

ANOVA Model Checking: Normality Satisfied



ANOVA Model Checking: Normality Violated



ANOVA Model Checking: Normality Mitigation

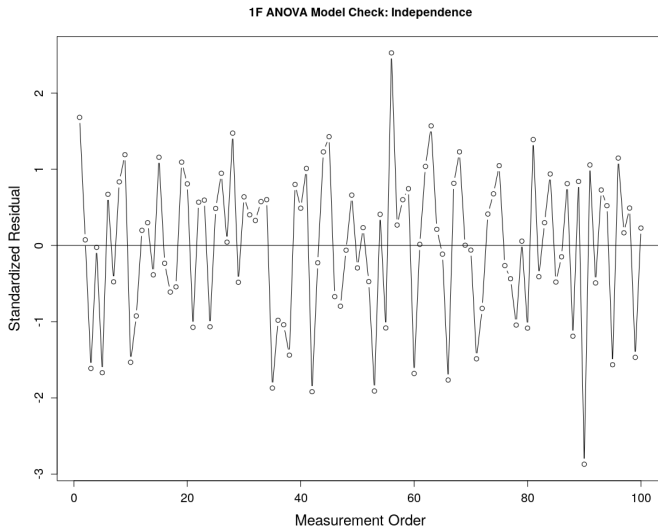
Q: How to perform a 1F ANOVA when the Normality Assumption is violated?

A: Perform a 1F Kruskal-Wallis♠ ANOVA which does not assume normality.

- To be covered in Chapter 15.

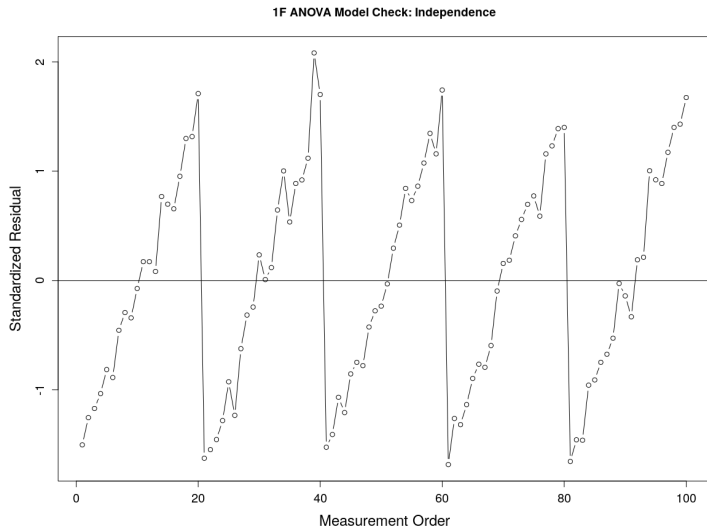
♠W. Kruskal, W. Wallis, “Use of Ranks in One-Criterion Variance Analysis”, *Journal of the American Statistical Association*, **47** (1952), 583-621.

ANOVA Model Checking: Independence Satisfied



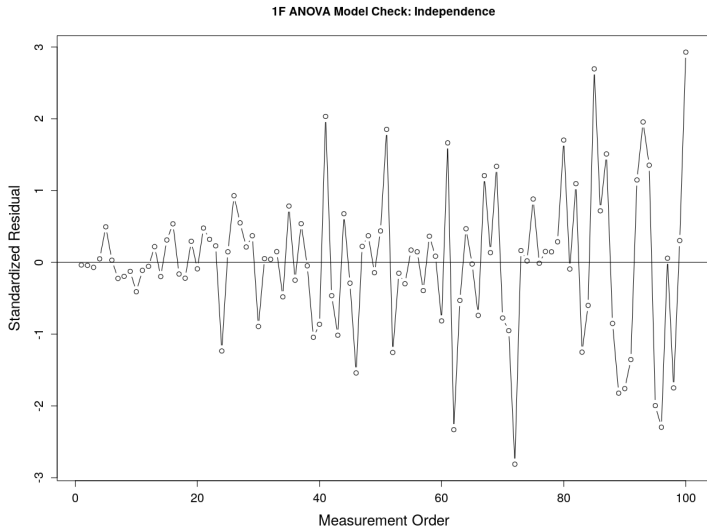
There's no discernible pattern.

ANOVA Model Checking: Independence Violated



There's a clear (cycle) pattern.

ANOVA Model Checking: Independence Violated



There's a clear (fan) pattern.

ANOVA Model Checking: Independence Mitigation

Q: How to perform a 1F ANOVA when the Independence is violated?

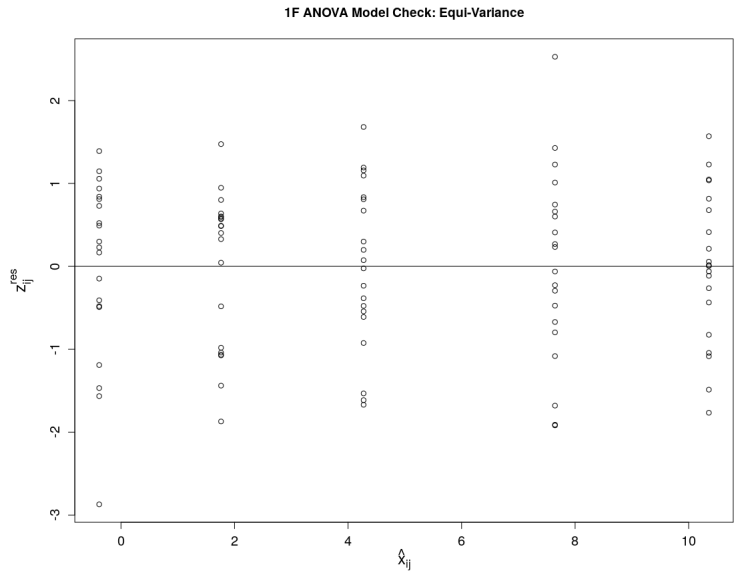
A: This is where things become frustrating:

- If randomization was not used, redo the experiment using randomization[‡].
- If randomization was used, then use a more complicated model[†]:
 - 2-Factor ANOVA – to be covered in Ch11
 - Analysis of Covariance (ANCOVA) – beyond scope of this course

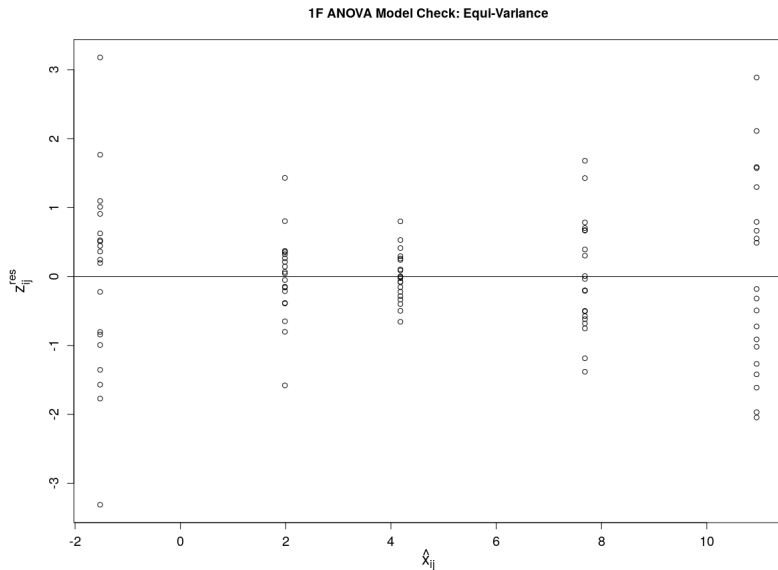
[†]Dean, Voss *et al*, *Design & Analysis of Experiments*, 2nd Ed, 2017. (§5.5)

[‡]Montgomery, *Design & Analysis of Experiments*, 7th Ed, Wiley, 2009. (§3.4.2)

ANOVA Model Checking: Equi-Variance Satisfied



ANOVA Model Checking: Equi-Variance Violated



ANOVA Model Checking: Equi-Variance Mitigation

Q: How to perform 1F ANOVA when Equi-Variance Assumption is violated?

A: Perform an appropriate **variance-stabilizing data transformation**^{†‡♣} first:

$$\begin{aligned} & \log X, \log(1 + X), \log(1 + \min x_{ij} + X), \\ & \sqrt{X}, \sqrt{0.5 + X}, \sqrt{X} + \sqrt{1 + X}, \\ & 1/X, 1/\sqrt{X}, \arcsin(\sqrt{X}), 2 \arcsin(\sqrt{X} \pm 1/2m) \end{aligned}$$

If data are counts or Poisson-like, use a square-root transformation^{†‡♣}.

If data are proportions or Binomial-like, use an arcsine transformation^{†♣}.

When in doubt, plot $\log s_i$ vs. $\log(\bar{x}_{i\bullet})$ to help determine data transformation^{†‡}.

If data transformations don't help much, a more robust method is necessary[♡].

[†]Dean, Voss *et al*, *Design & Analysis of Experiments*, 2nd Ed, 2017. (§5.6.2)

[‡]D.C. Montgomery, *Design & Analysis of Experiments*, 7th Ed, 2009. (§3.4.3)

[♣]D.C. Howell, *Statistical Methods for Psychology*, 7th Ed, 2010. (§11.9)

[♡]R.J. Grissom, "Heterogeneity of Variance in Clinical Data", *Journal of Consulting & Clinical Psychology*, **68** (2000), 155-165.

NOTE: Data transformations are beyond the scope of this course.

Textbook Logistics for Section 10.3

CONCEPT	TEXTBOOK NOTATION	SLIDES/OUTLINE NOTATION
Expected Value	$E(X)$	$\mathbb{E}[X]$
Variance	$V(X)$	$\mathbb{V}[X]$
Sum of Squares of Factor A	SSTr	SS_A
Mean Square of Factor A	MSTr	MS_A
Sum of Squares of Residuals	SSE	SS_{res}
Mean Square of Residuals	MSE	MS_{res}
Effect of i^{th} Factor A	α_i	α_i^A
Null Hypothesis for Factor A	H_0	H_0^A
Alt. Hypothesis for Factor A	H_A	H_A^A

Textbook Logistics for Section 10.3

- Ignore “ β for the F Test” section.
 - Used to compute the power of a particular ANOVA.
 - Also used to determine minimum group sizes J_i to ensure a sufficiently-powerful ANOVA.
- Ignore “Relationship of the F Test to the t Test” section.
 - For $I = 2$, the pooled t -test is equivalent to 1-Factor ANOVA.
 - For $I = 2$, the independent t -test is more flexible than 1-Factor ANOVA.
 - For $I > 2$, there's no reliable general test without assuming equal variances.
- Ignore “A Random Effects Model” section.
 - Occurs when the levels of Factor A are chosen for an experiment out of a larger set (or population) of levels rather than choosing all possible levels.
 - The resulting linear model now has random variables $A_i \sim \text{Normal}(0, \sigma_A^2)$ for Factor A instead of model parameters $\alpha_i^A \in \mathbb{R}$ such that $\sum_i \alpha_i^A = 0$.
 - The corresponding hypotheses are now:
$$H_0^A : \sigma_A^2 = 0$$
$$H_A^A : \sigma_A^2 > 0$$
 - The ANOVA procedure is identical as for fixed effects linear models.
 - However, model assumption checking is subtler and trickier.
 - Also, point estimation of σ^2 is somewhat different.

Fin.