# 2-Factor Randomized Complete Block ANOVA 

## Engineering Statistics II

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## PART I:

Nuisance Factors
Randomized Blocking

## Nuisance Factors (Definition \& Types)

Alas, undesirable factors may affect an experiment:

## Definition

(Nuisance Factor)
Given a designed experiment.
An uninteresting factor that may affect the response is a nuisance factor.
The three types of nuisance factors are dealt with via different techniques ${ }^{\ddagger}$ :

| NUISANCE | MITIGATION: | COVERED IN |
| :---: | :---: | :---: |
| FACTOR TYPE: | Randomization \& | Randomization: Yes <br> Double-Blinding: No |
| Unknown \& | Radic\| <br> Double-Blinding | No |
| Known \& | Analysis of Covariance |  |
| (ANCOVA) | Yes |  |
|  <br> Controllable | Randomized <br> Blocking | (Next slides) |

"Block what you can, randomize what you cannot." - G.E.P. Box, 1978
$\ddagger$ D.C. Montgomery, Design \& Analysis of Experiments, $7^{\text {th }}$ Ed, Wiley, 2009. (§4.1)

## Nuisance Factors (Examples)

Alas, undesirable factors may affect an experiment ${ }^{\ddagger}$ :

| NUISANCE |  |
| :---: | :---: |
| FACTOR TYPE: | EXAMPLES: |
|  <br> Uncontrollable | Bias of Designer(s) of Exp. <br>  <br> Bias of Administrator(s) of Exp. <br> Bias of Human Subject(s) in Exp. |
|  <br> Uncontrollable | Outside Weather (temp, humidity, wind, ...) <br> Ambient Temp. in Large Warehouse <br> Life Experience of Human Subjects |
|  | Origin/Purity of Raw Material Batches |
|  | Ambient Temp. in Small Room |
| Known \& | Accuracy/Precision of Workers |
| Controllable | Accuracy/Precision of Machines |
|  | Time of Day when Exp. is Conducted |
|  | Manufacturer of Comparable Tools |
|  | Age Group of Human Subjects |

"Block what you can, randomize what you cannot." - G.E.P. Box, 1978
$\ddagger$ D.C. Montgomery, Design \& Analysis of Experiments, $7^{\text {th }}$ Ed, Wiley, 2009. (§4.1)

## Nuisance Factors (Biases)

Bias in an experiment is minimized via Randomization \& Double-Blinding:

| NUISANCE | EXAMPLES: |
| :---: | :---: |
| FACTOR TYPE: | Bias of Designer(s) of Exp. |
| Unknown \& | Bias of Administrator(s) of Exp. |
| Uncontrollable | Bias of Human Subject(s) in Exp. |

Since randomization of experiments encountered in this course is always assumed, we will not delve into the details of bias.

However, interested readers may consult the following papers:
H. Malone, H. Nicholl, C. Tracey, "Awareness and Minimisation of Systematic Bias in Research", British Journal of Nursing, 23 (2014), 279-282.
D. Sackett, "Bias in Analytic Research", J. Chronic Diseases, 32 (1979), 51-63.
A.-M. Šimundić, "Bias in Research", Biochemia Medica, 23 (2013), 12-15.

## Randomized Blocking (Motivation)

Randomized blocking ${ }^{\boldsymbol{\wedge} \&}$ controls for the presence of a nuisance factor.
1-Factor Complete Randomization:

- Collect experimental units (EU's).
- Randomly assign the EU's to the levels of Factor A.
- Measure each EU appropriately.

2-Factor Complete Randomization:

- Collect experimental units (EU's).
- Randomly assign the EU's to the level combinations of Factors A \& B.
- Measure each EU appropriately.

2-Factor Randomized Blocking:

- Collect experimental units (EU's).
- Identify relevant nuisance factor \& call it Block Factor B.
- Determine the nuisance factor level of each EU.
- Assign all the EU's with equal nuisance factor level to its own block.
- Within each block, randomly assign EU's to levels of Factor A.
- Measure each EU appropriately.
${ }^{\omega}$ R.A. Fisher, "The Arrangement of Field Experiments", J. Ministry Agr., 33 (1926), 503-513.
${ }^{*}$ R.A. Fisher, The Design of Experiments, Oliver \& Boyd, 1935. (Ch4)


## PART II:

2-FACTOR RANDOMIZED COMPLETE BLOCK ANOVA (2F rcbANOVA)

2-Factor Randomized Complete Block Design
Fixed Effects Model Assumptions
Fixed Effects Linear Model
Sums of Squares Partitioning
$F$-Test Procedure
Expected Mean Squares
Point Estimators of $\sigma^{2}$
Effect Size Measures
Post-Hoc Comparisons

## 2-Factor Randomized Complete Block Design

An example randomized complete block design entails the following:

- Collect 6 relevant EU's: $\mathrm{EU}_{1}, \mathrm{EU}_{2}, \mathrm{EU}_{3}, \mathrm{EU}_{4}, \mathrm{EU}_{5}, \mathrm{EU}_{6}$
- Determine EUs' nuisance levels (which is in parentheses):

$$
\mathrm{EU}_{1(3)}, \mathrm{EU}_{2(1)}, \mathrm{EU}_{3(1)}, \mathrm{EU}_{4(2)}, \mathrm{EU}_{5(3)}, \mathrm{EU}_{6(2)}
$$

- Produce a random shuffle sequence for each nuisance level:

$$
\text { Lvl 1: }(3 ; 2), \quad \operatorname{Lvl} 2:(4 ; 6), \quad \operatorname{Lvl} 3:(5 ; 1)
$$

- Use random shuffle sequence to assign the EU's into the 6 groups:

| BLOCK B: <br> FACTOR A:$\quad \downarrow$ | Level 1 | Level 2 | Level 3 |
| :---: | :---: | :---: | :---: | :---: |
| Level 1 | $\mathrm{EU}_{3(1)}$ | $\mathrm{EU}_{4(2)}$ | $\mathrm{EU}_{5(3)}$ |
| Level 2 | $\mathrm{EU}_{2(1)}$ | $\mathrm{EU}_{6(2)}$ | $\mathrm{EU}_{1(3)}$ |

- Measure each EU appropriately (note the change in notation):

| BLOCK B: <br> FACTOR A: <br> FA <br> $\downarrow$ | Level 1 <br> $\left(x_{\bullet 1}\right)$ | Level 2 <br> $\left(x_{\bullet 2}\right)$ | Level 3 <br> $\left(x_{\bullet}\right)$ |
| :---: | :---: | :---: | :---: | :---: |
| Level 1 $\left(x_{1 \bullet}\right)$ | $x_{11}$ | $x_{12}$ | $x_{13}$ |
| Level 2 $\left(x_{\bullet \bullet}\right)$ | $x_{21}$ | $x_{22}$ | $x_{23}$ |

## 2F rcbANOVA Fixed Effects Model Assumptions

## Proposition

- (1 Desired Factor) The sole factor of interest has I levels.
- (1 Nuisance Factor) The sole nuisance factor has J levels.
- (All Factor Levels are Considered) AKA Fixed Effects.
- (1 Measurement per Group) Each of the IJ groups has one exp unit.
- (Random Assignment within Blocks) such that (s.t.)
- (Nuisance Same in 브lock) Within block, nearly same nuisance values.
- (Nuisance Differs across Blocks) Blocks differ by nuisance value.
- (Independence) All measurements on units are independent.
- (Normality) All IJ groups are approximately normally distributed.
- (Equal Variances) All IJ groups have approximately same variance.
- (Factor and Block are not Interactive)

1DF 1NF AFLaC 1MpG | RAwB s.t. NSiB NDaB | I.N.EV FaBanl

## 2-Factor rcbANOVA Linear Model (Fixed Effects)

## 2F rcbANOVA Fixed Effects Linear Model

$(I, J) \quad \equiv$ (\# levels of factor A, \# levels of blocked nuisance factor B)
$X_{i j} \quad \equiv$ rv for observation at $(i, j)$-level of (factor A, block B)
$\mu \equiv$ Mean avg response over all levels of (factor A, block B)
$\left(\alpha_{i}^{A}, \alpha_{j}^{[B]}\right) \equiv\left(\right.$ Effect of $i^{\text {th }}$-level factor A, Effect of $j^{\text {th }}$-level block B)
$E_{i j} \equiv$ Deviation from $\mu$ due to random error
ASSUMPTIONS: $\quad E_{i j} \stackrel{i i d}{\sim} \operatorname{Normal}\left(0, \sigma^{2}\right)$

$$
X_{i j}=\mu+\alpha_{i}^{A}+\alpha_{j}^{[B]}+E_{i j} \quad \text { where } \quad \sum_{i} \alpha_{i}^{A}=\sum_{j} \alpha_{j}^{[B]}=0
$$

| $H_{0}^{A}:$ | All | $\alpha_{i}^{A}=0$ |
| :---: | :---: | :---: |
| $H_{A}^{A}:$ | Some | $\alpha_{i}^{A} \neq 0$ |

$X_{i j} \stackrel{I N D}{\sim} \ldots \equiv$ rv's $X_{i j}$ are independently distributed as ...
$E_{i j} \stackrel{i i d}{\sim} \ldots \equiv$ rv's $E_{i j}$ are independently and identically distributed as ...

## Sums of Squares as a "Partitioning" of Variation Explanation for 2F rcbANOVA

$$
\begin{aligned}
& \underbrace{\mathrm{SS}_{\text {total }}}_{\begin{array}{c}
\text { Total Variation } \\
\text { in Experiment }
\end{array}}=\underbrace{\mathrm{SS}_{A}}_{\begin{array}{c}
\text { Variation due } \\
\text { to Factor } A
\end{array}}+\underbrace{\mathrm{SS}_{[B]}}_{\begin{array}{c}
\text { Variation due } \\
\text { to Blocks } B
\end{array}}+\underbrace{\mathrm{SS}_{\text {res }}}_{\begin{array}{c}
\text { Unexplained } \\
\text { Variation }
\end{array}} \\
& \sum_{i j}\left(x_{i j}-\hat{\mu}\right)^{2}=\sum_{i j}\left(\hat{\alpha}_{i}^{A}\right)^{2}+\sum_{i j}\left(\hat{\alpha}_{j}^{[B]}\right)^{2}+\sum_{i j}\left(x_{i j}^{\text {res }}\right)^{2} \\
& \underbrace{\nu}_{\begin{array}{c}
\text { Total dof's in } \\
\text { Experiment }
\end{array}}=\underbrace{\nu_{A}}_{\begin{array}{c}
\text { Factor } A^{\text {dof }^{\prime} s}
\end{array}}+\underbrace{\nu_{[B]}}_{\begin{array}{c}
\text { Blocks } B \\
\text { dof }^{\prime} s
\end{array}}+\underbrace{\nu_{\text {res }}}_{\begin{array}{c}
\text { Within Blocks } \\
\text { dof's }
\end{array}} \\
& \nu=I J-1, \quad \nu_{A}=I-1, \quad \nu_{[B]}=J-1, \quad \nu_{\text {res }}=(I-1)(J-1)
\end{aligned}
$$

Remember, randomization occurs only within blocks ${ }^{\ddagger}$.
$\ddagger$ D.C. Montgomery, Design \& Analysis of Experiments, $7^{\text {th }}$ Ed, Wiley, 2009. (§4.1)

## 2F rcbANOVA $F$-Test

(1) $\nu_{A}=I-1, \nu_{[B]}=J-1, \nu_{\text {res }}=(I-1)(J-1)$
(2) $\bar{x}_{i \bullet}:=\frac{1}{J} \sum_{j} x_{i j}, \quad \bar{x}_{\bullet j}:=\frac{1}{I} \sum_{i} x_{i j}$
(3) $\bar{x}_{\bullet \bullet}:=\frac{1}{I J} \sum_{i} \sum_{j} x_{i j}$
(9) $\left\{\begin{array}{l}\mathrm{SS}_{\text {res }}:=\sum_{i j}\left(x_{i j k}^{\text {res }}\right)^{2}=\sum_{i} \sum_{j}\left(x_{i j}-\bar{x}_{\bullet \bullet}-\bar{x}_{\bullet j}+\bar{x}_{\bullet \bullet}\right)^{2} \\ \left.\mathrm{SS}_{A}:=\sum_{i j} \hat{\alpha}_{i}^{A}\right)^{2}=\sum_{i} \sum_{j}\left(\bar{x}_{\bullet \bullet}-\bar{x}_{\bullet \bullet}\right)^{2} \\ \mathrm{SS}_{[B]}:=\sum_{i j}\left(\hat{\alpha}_{j}^{[B]}\right)^{2}=\sum_{i} \sum_{j}\left(\bar{x}_{\bullet j}-\bar{x}_{\bullet \bullet}\right)^{2}\end{array}\right.$
(Optional) $\mathrm{SS}_{\text {total }}:=\sum_{i j}\left(x_{i j}-\hat{\mu}\right)^{2}=\sum_{i} \sum_{j}\left(x_{i j}-\bar{x}_{\bullet \bullet}\right)^{2}$

## 2F rcbANOVA $F$-Test

(- $\mathrm{MS}_{A}=\frac{\mathrm{SS}_{A}}{\nu_{A}}, \mathrm{MS}_{[B]}=\frac{\mathrm{SS}_{[B]}}{\nu_{[B]}}, \mathrm{MS}_{\text {res }}=\frac{\mathrm{SS}_{\text {res }}}{\nu_{\text {res }}}$

- $f_{A}=\frac{\mathrm{MS}_{A}}{\mathrm{MS}_{\text {res }}}, f_{[B]}=\frac{\mathrm{MS}_{[B]}}{\mathrm{MS}_{\text {res }}}$
$\boldsymbol{0}\left\{\begin{array}{c}p_{A}:=\mathbb{P}\left(F>f_{A}\right) \approx 1-\Phi_{F}\left(f_{A} ; \nu_{A}, \nu_{r e s}\right) \\ p_{[B]}:=\mathbb{P}\left(F>f_{[B]}\right) \approx 1-\Phi_{F}\left(f_{[B]} ; \nu_{[B]}, \nu_{\text {res }}\right)\end{array}\right.$
- $\left\{\begin{array}{lll}\text { If } & p_{A} \leq \alpha & \text { then reject } H_{0}^{A} \text {, else accept } H_{0}^{A} . \\ \text { If } & p_{[B]} \leq \alpha & \text { then the blocking reduced } M S_{\text {res }} \text { vs. 1F ANOVA. }\end{array}\right.$


## 2F rcbANOVA Table

## 2-Factor rcbANOVA Table (Significance Level $\alpha$ )

| Variation <br> Source | df | Sum of <br> Squares | Mean <br> Square | $F$ Stat <br> Value | P-value | Decision |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Factor A | $\nu_{A}$ | $\mathrm{SS}_{A}$ | $\mathrm{MS}_{A}$ | $f_{A}$ | $p_{A}$ | Acc/Rej $H_{0}^{A}$ |
| Blocks B | $\nu_{[B]}$ | $\mathrm{SS}_{[B]}$ | $\mathrm{MS}_{[B]}$ | $f_{[B]}$ | $p_{[B]}$ | $*$ |
| Error | $\nu_{r e s}$ | $\mathrm{SS}_{\text {res }}$ | $\mathrm{MS}_{\text {res }}$ |  |  |  |
| Total | $\nu$ | $\mathrm{SS}_{\text {total }}$ |  |  |  |  |

*Computing $\mathrm{SS}_{[B]}, \mathrm{MS}_{[B]}, f_{[B]}, p_{[B]}$ is optional but recommended as $p_{[B]} \leq \alpha$ implies that the blocking choice results in a significantly smaller $\mathrm{MS}_{\text {res }}$ than using 1F bcrANOVA, thus the blocked nuisance factor has a significant effect.

On the other hand, if $p_{[B]}>\alpha$, then the particular blocking is not beneficial. The remedy is to block on a (hopefully) more relevant nuisance factor.

## 2F rcbANOVA (Expected Mean Squares)

## Proposition

Given 2-factor experiment satisfying the 2F rcbANOVA assumptions. Then:

$$
\begin{aligned}
\mathbb{E}\left[M S_{\text {res }}\right] & =\sigma^{2} \\
\mathbb{E}\left[M S_{A}\right] & =\sigma^{2}+\frac{J}{I-1} \sum_{i}\left(\alpha_{i}^{A}\right)^{2} \\
\mathbb{E}\left[M S_{[B]}\right] & =\sigma^{2}+\frac{I}{J-1} \sum_{j}\left(\alpha_{j}^{[B]}\right)^{2}
\end{aligned}
$$

PROOF: Omitted as it's similar (and simpler) to 2F bcrANOVA.

## Mean Squares as Point Estimators of $\sigma^{2}$

## Proposition

(Point Estimation of Mean Squares)
Given a $2 F$ balanced exp. satisfying the $2 F$ rcbANOVA assumptions. Then:
(i) Regardless of the truthness of $H_{0}^{A}, H_{0}^{[B]} \quad \Longrightarrow \mathbb{E}\left[M S_{\text {res }}\right]=\sigma^{2}$
(ii) $H_{0}^{A}$ is true $\Longrightarrow \mathbb{E}\left[M S_{A}\right]=\sigma^{2}, \quad H_{0}^{A}$ is false $\Longrightarrow \mathbb{E}\left[M S_{A}\right]>\sigma^{2}$

PROOF: Omitted as it's similar (and simpler) to 2F bcrANOVA.

## 2F rcbANOVA (Effect Size Measures)

| YEAR | NAME | MEASURE |
| :---: | :---: | :---: |
| $1925{ }^{\dagger}$ | Fisher <br> (Eta-Squared) |  |
| $1965^{\ddagger}$ | $\begin{aligned} & \text { Cohen }^{[G W],[L H]} \\ & \left(\text { Partial } \eta^{2}\right) \end{aligned}$ |  |
| $\hat{\eta}_{A}^{2}+\hat{\eta}_{[B]}^{2}+\hat{\eta}_{\text {res }}^{2}=1 \quad$ but $\hat{\eta}_{(A)}^{2}+\hat{\eta}_{([B])}^{2}>1$ |  |  |

[^0]
## 2F rcbANOVA (Effect Size Interpretation)

| EFFECT SIZE VALUE: | INTERPRETATION: |
| :---: | :---: |
| $\hat{\eta}_{A}^{2}:=\frac{\mathrm{SS}_{A}}{\mathrm{SS}_{A}+\mathrm{SS}_{[B]}+\mathrm{SS}_{\text {res }}}=0.38$ | $38 \%$ of the variation in the reponse <br> is due to Factor A |
| $\hat{\eta}_{[B]}^{2}:=\frac{\mathrm{SS}_{[B]}}{\mathrm{SS}_{A}+\mathrm{SS}_{[B]}+\mathrm{SS}_{\text {res }}}=0.02$ | $2 \%$ of the variation in the reponse <br> is due to Block B |
| $\hat{\eta}_{\text {res }}^{2}:=\frac{\mathrm{SS}_{\text {res }}}{\mathrm{SS}_{A}+\mathrm{SS}[[B]+\mathrm{SS} \text { res }}=0.60$ | $60 \%$ of the variation in the reponse <br> is unexplained with experiment |
| $\hat{\eta}_{[A)}^{2}:=\frac{\mathrm{SS}_{A}}{\mathrm{SS}_{A}+\mathrm{SS}_{\text {res }}}=0.43$ | $43 \%$ of the variation possibly due to Factor A <br> is actually due to Factor A |
| $\hat{\eta}_{[[B])}^{2}:=\frac{\mathrm{SS}_{[B]}}{\mathrm{SS}_{[B]}+\mathrm{SS}_{\text {res }}}=0.72$ | $72 \%$ of the variation possibly due to Block B <br> is actually due to Block B |

## 2F rcbANOVA (More Effect Size Measures)

| YEAR | NAME | MEASURE |
| :---: | :---: | :---: |
| $1963{ }^{\dagger}$ | Hays <br> (Omega-Squared) |  |
| $1979{ }^{\ddagger}$ | Keren-Lewis <br> (Partial $\omega^{2}$ ) |  |

## ${ }^{\dagger}$ W.L. Hays, Statistics for Psychologists, 1963.

${ }^{\ddagger}$ G. Keren, C. Lewis, "Partial Omega Squared for ANOVA Designs",
Educational \& Psychological Measurement, 39 (1979), 119-128.

## 2F rcbANOVA Tukey Post-Hoc Comparisons

Suppose a 2-Factor rcbANOVA results in the rejection of $H_{0}^{A}$. Then, at least two of the pop. means significantly differ, but which ones?

## Proposition

Given a 2-factor experiment with I levels of factor $A$ and $J$ levels of blocked nuisance factor $B$ where $2 F$ rcbANOVA rejects $H_{0}^{A}$ at significance level $\alpha$. Then, to find which levels of factor A significantly differ:
(1) Compute the factor $A$ significant difference width: $\left[\nu_{\text {res }}:=(I-1)(J-1)\right]$

$$
w_{A}=q_{I, \nu_{r e s} ; \alpha}^{*} \cdot \sqrt{M S_{r e s} / J}
$$

(2) Sort the I factor A level means in ascending order:

$$
\bar{x}_{(1) \bullet} \leq \bar{x}_{(2) \bullet} \leq \cdots \leq \bar{x}_{(I)} \bullet
$$

(3) For each sorted group mean $\bar{x}_{(i)}$ :

- If $\bar{x}_{(i+1)} \notin\left[\bar{x}_{(i) \bullet}, \bar{x}_{(i) \bullet}+w_{A}\right]$, repeat STEP 3 with next sorted mean.
- Else, underline $\bar{x}_{(i)}$ • and all larger means within a distance of $w_{A}$ w/ new line.

NOTE: Tukey Post-Hoc Comp's are used only for factor A, not for block B.

## Textbook Logistics for Section 11.1

| CONCEPT | TEXTBOOK <br> NOTATION | SLIDES/OUTLINE <br> NOTATION |
| :---: | :---: | :---: |
| Sum of Squares of Factor A | SSTr | $\mathrm{SS}_{A}$ |
| Mean Square of Factor A | MSTr | $\mathrm{MS}_{A}$ |
| Sum of Squares of Error | SSE | $\mathrm{SS}_{\text {res }}$ |
| Mean Square of Error | MSE | $\mathrm{MS}_{\text {res }}$ |
| Effect of $i^{\text {th }}$ Factor A | $\alpha_{i}$ | $\alpha_{i}^{A}$ |
| Null Hypothesis for Factor A | $H_{0 A}$ | $H_{0}^{A}$ |
| Alt. Hypothesis for Factor A | $H_{a A}$ | $H_{A}^{A}$ |
| Expected Value | $E(X)$ | $\mathbb{E}[X]$ |
| Variance | $V(X)$ | $\mathbb{V}[X]$ |

- Ignore "Models for Random Effects" section.
- The ANOVA procedure is identical as for fixed effects linear models.
- However, model assumption checking is subtler and trickier.


## Fin.


[^0]:    ${ }^{\dagger}$ R.A. Fisher, Statistical Methods for Reasearch Workers, 1925.
    $\ddagger$ B.B. Wolman (Ed.), Handbook of Clinical Psychology, 1965. (§5 by J. Cohen)

